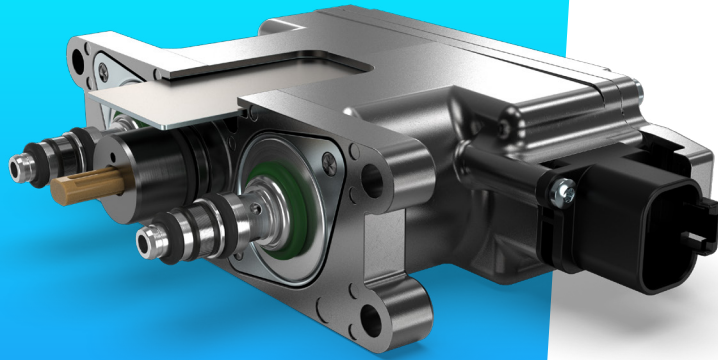


Electrohydraulic Actuator [EHA 2.0 with PPCD 04]



Proportional valves

Directional valves

Smart products

Special designs

Product classification

| Name | Max volume flow @ 6 bar dp |
|------|----------------------------------|
| EHA | 2,5–5 l/min based on PPCD 04 IPH |
| | 2,5–5 l/min based on PPCD 04 |
| | 10 l/min based on PPCD 05 |
| EMA | |



Hydraulic Data

| | |
|---------------------------------|---|
| Max pressure pump | $P_p = 50$ bar |
| Max pressure tank | $P_T = 30$ bar |
| Max pressure work | $P_A = 20, 25$ or 32 bar |
| Contamination level | Min Filtration: 20/18/15 According to ISO 4406 |
| Fluid | Mineral Oil According to DIN 51524 |
| Temperature range | -30°C to +90°C (ambient) -30°C to +90°C (fluid) |
| Leakage (internal, each valve)* | < 0,03 l/min (de-energized) < 0,15 l/min (energized) |
| Filterscreen size | 125 µm (P-Port) |
| Filterscreen size | 320 µm (P-Port) |

* The reported data are measured @ $P_p=35$ bar and an oil viscosity of 32 cSt

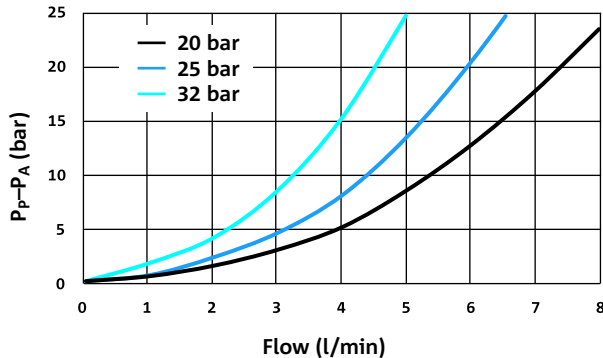
Electrical Data

| | | |
|-------------------------------|---|-----------|
| Voltage | 12 V | 24 V |
| Voltage range min/max | 9/16 [V] | 16/32 [V] |
| Short term overvoltage | 36 V | |
| Max idle power | 1 W | 1 W |
| Max power consumption | 25 W | |
| EMC Immunity | 1) acc to ISO 11452-2:2019,2015 100 V/m; 80-2500 Mhz 2) acc. To ISO 11452-4:2011 150 mA; 0,5-200 Mhz | |
| EMC Transient Conduction Test | acc. to ISO 7637-2:2011 Tests 1, 2a, 2b, 3a, 3b, 3, 5 Test level: IV except for 24 V systems + test No. 5 Test level: III | |
| Connector | Deutsch Connector DT14-6P | |
| Protection class | up to IP6K6 / IPX9K | |

Flow characteristics (Average characteristic)

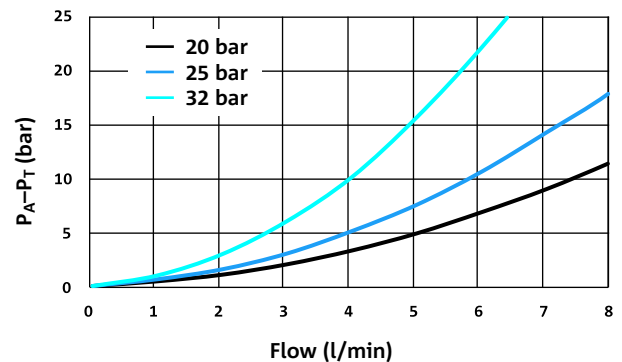
PRESSURE DROP PUMP TO CONTROL PORT (P→A)

Valve only



PRESSURE DROP CONTROL PORT TO TANK (A→T)

Valve only



Safety functions The EHA provides three safety functions in compliance of DIN EN ISO 13849

| | SAFETY FUNCTION 1 | SAFETY FUNCTION 2 | DIAGNOSTIC FUNCTION 3 |
|---------------------|--|---|--|
| | Current less state | Pressure less state | Rated customer diagnostic function - EHA diag-message |
| Description | Whenever the signal processing of setpoints along the rated safety-chain (CAN ... valve-coil) is disturbed, the valves enter the current less state, which is defined as the safe state. | Whenever the signal processing of setpoints along the rated safety-chain (CAN ... pilot-pressure) is disturbed, the valves enter the pressure less state, which is defined as the safe state. | The current position of the valve slider (accuracy ±4%) is transmitted via the CAN bus interface cyclically (user configurable intervals of 10ms, 30ms and 100ms) accompanied by an error code in case one has occurred. |
| MTTFd | ~ 100 years | ~ 47 years | ~ 100 years |
| Diagnostic coverage | ~ 95 % | 66 % | ~ 95 % |
| Performance Level | D | C | D |

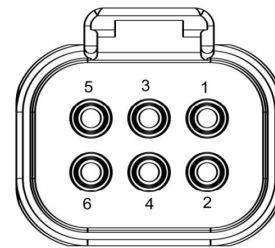


Sensoric accuracy

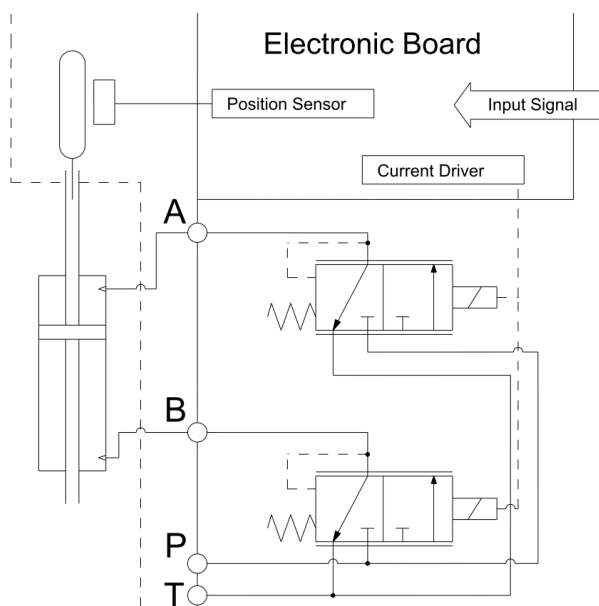
| SENSOR TYPE | HALL EFFECT |
|------------------------|----------------------|
| Range | ± 11 mm |
| Max. sensing deviation | < 90 µm |
| Max. position offset | 30% (of max. stroke) |

Pin assignment

| Pin number | Function |
|------------|--|
| 1 | U Bat (battery voltage) |
| 2 | CAN_L CAN Signal (dominant low) |
| 3 | "Ain (analog input signal)" (Valve A for electrical override) |
| 4 | Agnd (analog output ground) (Valve B for electrical override) |
| 5 | GND (battery ground) |
| 6 | CAN_H CAN Signal (dominant high) |



Hydraulic schematic



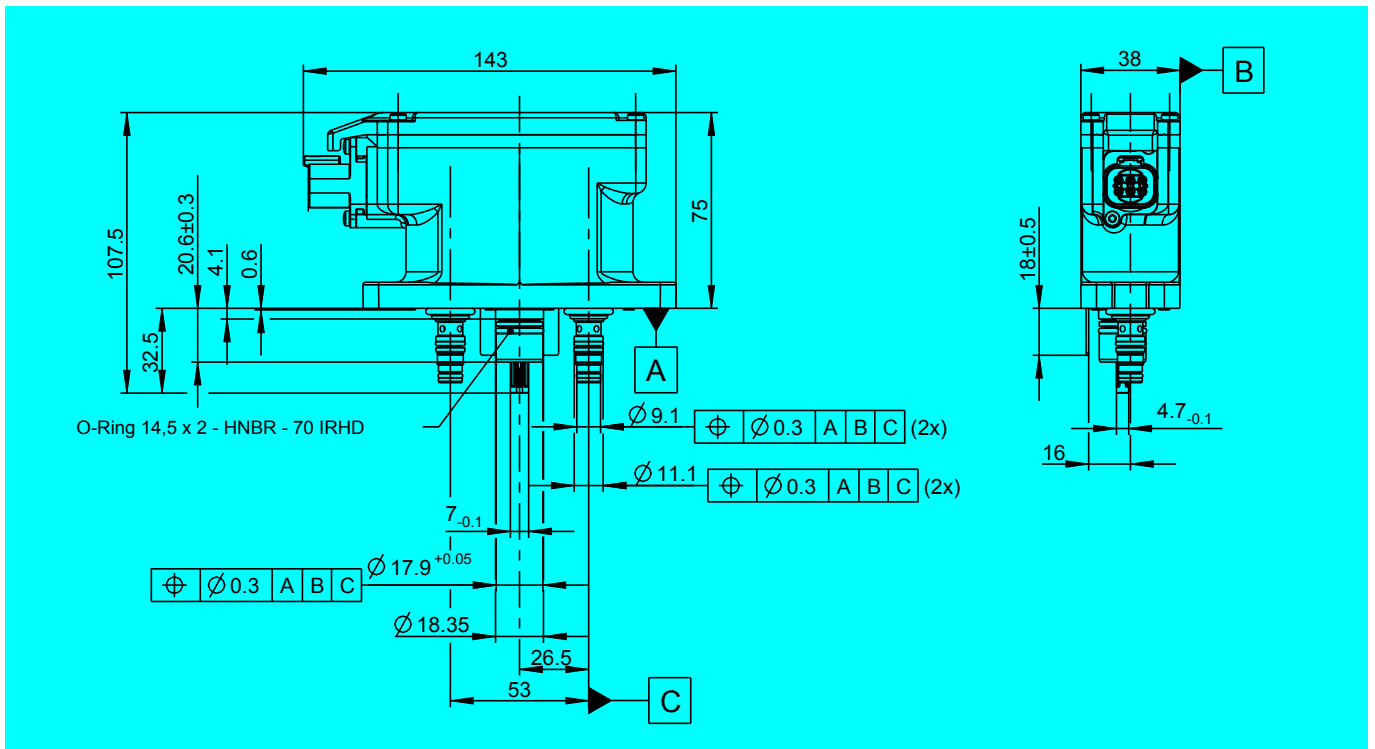
Additional data

| | |
|---------------------------------|---|
| Weight | approx. 670 g |
| Mounting position (recommended) | any |
| Reference | Valve specifications according to Thomas LHP 98 EHA TES |



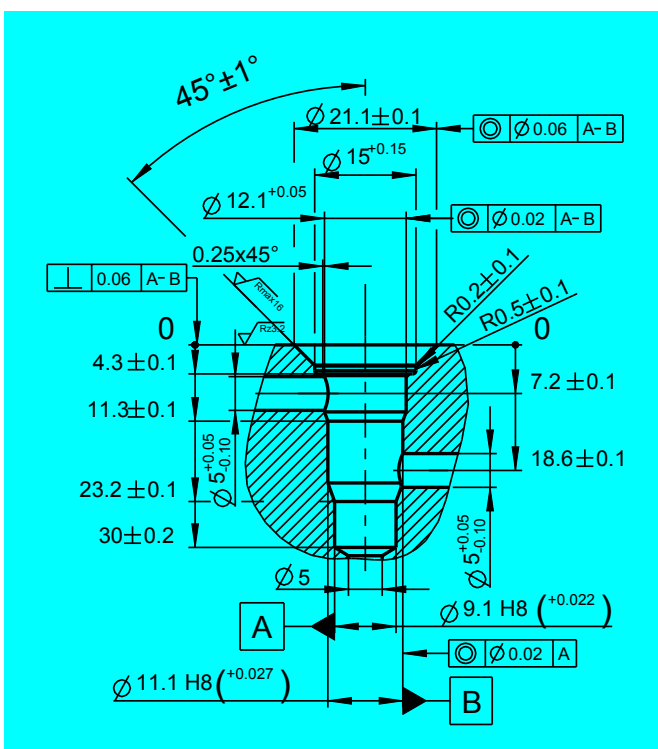
Dimensions with Deutsch Connector and PPCD04

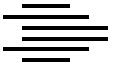
(All dimensions in mm)



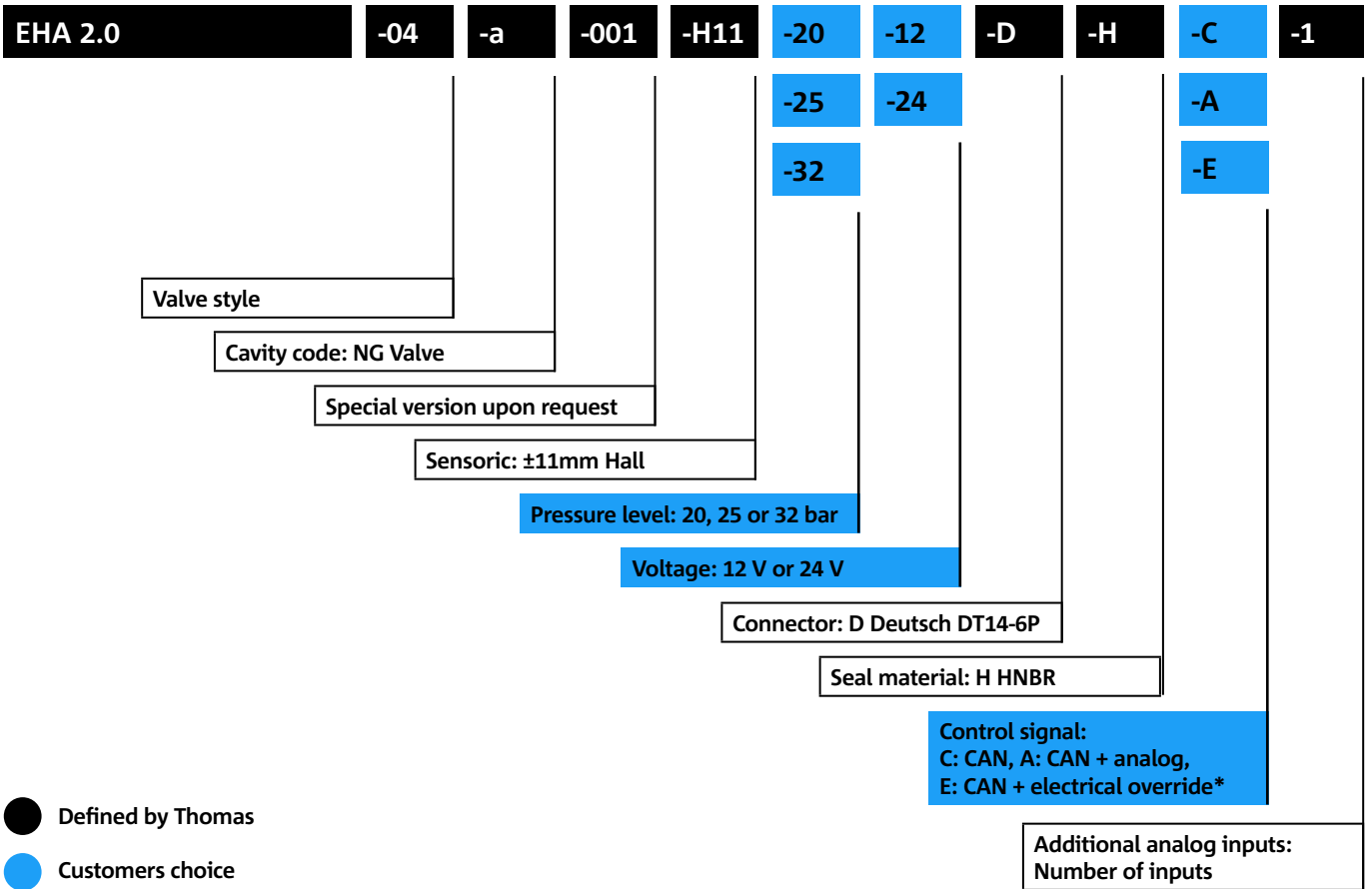
Cavity Dimensions PPCD04

(All dimensions in mm)





Model code



● Defined by Thomas

● Customers choice

* 24 V variants

CONTACT DETAILS



Michael Lutz

Thomas Magnete GmbH

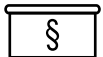
Innomotion Park 3
57562 Herdorf, Germany

Tel. +49 2744 929-220

michael.lutz@thomas-magnete.com
www.thomas-group.com



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